

Pre-Startup Cleaning Procedure for PES UF Spiral Elements for Industrial Water Applications

The following cleaning procedure must be performed prior to initial use of elements and whenever system has been inoperative for more than twenty-four (24) hours. This procedure will remove storage solution and condition membranes for production. Failure to follow this recommendation may lead to poor performance and will void element warranty. Please refer to the KSS Water Quality Guidelines on the reverse side of this document.

PRE-STARTUP CLEANING PROCEDURE

Step 1	<u>Flush Cycle:</u>	Neutral pH	104-122°F (40-50°C)	10 min.
Flush system with clean, soft water using minimum three times system hold-up volume, sending concentrate and permeate to drain.				
Step 2	<u>Alkaline Cycle:</u>	pH 10.0-10.5	104-122°F (40-50°C)	15 min.
Fill system with clean, soft water. Add to circulating water:				
<ul style="list-style-type: none"> • KOCHKLEEN® 222 Cleaner (or KOCHKLEEN WA Cleaner in Europe) to adjust pH to 10.0-10.5 				
Circulate CIP solution at standard pressure and flow conditions for 15 minutes.				
Step 3	<u>Flush Cycle:</u>	Neutral pH	104-122°F (40-50°C)	10 min.
Flush system with clean, soft water using minimum three times system hold-up volume, sending concentrate and permeate to drain.				
Step 4 (Optional)	<u>Alkaline/Chlorine Cycle:</u>	pH 10.0-10.5	104-122°F (40-50°C)	15 min.
Fill system with clean, soft water. Add to circulating water:				
<ul style="list-style-type: none"> • KOCHKLEEN 222 Cleaner (or KOCHKLEEN WA Cleaner in Europe) to adjust pH to 10.0-10.5 • KOCHKLEEN 410 Cleaner or liquid sodium hypochlorite to maintain 180-200 ppm total chlorine 				
Circulate CIP solution at standard pressure and flow conditions for 15 minutes.				
Step 5	<u>Flush Cycle:</u>	Neutral pH	104-122°F (40-50°C)	10 min.
Flush system with clean, soft water using minimum three times system hold-up volume, sending concentrate and permeate to drain.				

**For technical assistance, please contact a Cleaning Specialist at +1-978-694-7050.
To place an order, please contact our Customer Service Department at +1-978-694-7005.**

Note: If KOCHKLEEN cleaners are not readily available, please contact KSS.

KSS Water Quality Guidelines for Cleaning and Diafiltration

For All Polymeric Membrane and Ion Exchange/Adsorbent Resin Applications

Parameter	MF/UF	NF/RO & IE/Ads. Resin
Turbidity	< 1.0 NTU	< 1.0 NTU
Suspended Solids (see Note 1)	< 5 mg/l	< 1 mg/l
Calcium (Ca)	< 10 mg/l	< 5 mg/l
Total Hardness (as CaCO ₃)	< 60 mg/l	< 30 mg/l
Iron (Fe)	< 0.05 mg/l	< 0.05 mg/l
Zinc (Zn)	< 0.3 mg/l	< 0.05 mg/l
Copper (Cu)	< 0.1 mg/l	< 0.05 mg/l
Manganese (Mn)	< 0.05 mg/l	< 0.02 mg/l
Aluminum (Al)	< 0.05 mg/l	< 0.05 mg/l
Silica, Reactive (as SiO ₂)	< 10 mg/l	< 10 mg/l
Silica, Colloidal (as SiO ₂)	< 1 mg/l	< 0.1 mg/l
Silicone	0 mg/l	0 mg/l
Total Bacteria Count (TBC)	< 1000 per ml	< 1000 per ml
E-Coli Count	0 per 100 ml	0 per 100 ml
Chlorine (as NaOCl)	< 1 mg/l	0 mg/l
D-Limonene (citrus applications only)	< 5 mg/l	0 mg/l
Fats, Oils and Grease	0 mg/l	0 mg/l
Total Organic Carbon (TOC)	< 1 mg/l	< 1 mg/l
pH (standard units)	6.5 – 7.5	6.5 – 7.5

TABLE NOTES

- ¹ The water supply must be free from particulate matter such as rust, scale, flakes, sandy and granular material, slurries, scum, algae and any chemical constituents that could foul or damage the membranes.
- ² The water pH may need to be adjusted with acid or alkali depending on application and local conditions.
- ³ KSS membranes are available in many configurations and materials that may be affected differently by various water constituents. Softened water or evaporator condensate is generally acceptable for cleaning and flushing of polymeric membranes. Please consult with the KSS Process Group for the particular membrane in question.

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